

What is claimed is:

- 1 1. A multi-layer high temperature superconductor, comprising:
2 a first high temperature superconductor coated element, comprising:
3 a first substrate;
4 at least one first buffer deposited on the first substrate;
5 at least one first high temperature superconductor layer; and
6 a first cap layer; and
7 a second high temperature superconductor coated element, comprising:
8 a second substrate;
9 at least one second buffer deposited on the second substrate;
10 at least one second high temperature superconductor layer; and
11 a second cap layer;
12 wherein the first and second high temperature superconductor coated elements are joined
13 at the first and second cap layers.
- 1 2. The superconductor of claim 1, wherein the first substrate is biaxially textured.
- 1 3. The superconductor of claim 2, wherein the biaxial texturing is by deformation texturing.
- 1 4. The superconductor of claim 3, wherein the first substrate comprises nickel.
- 1 5. The superconductor of claim 4, wherein the first substrate comprises nickel-chromium,
2 nickel-copper, or nickel-vanadium alloys.
- 1 6. The superconductor of claim 5, wherein the first substrate comprises a nickel-chromium
2 alloy.
- 1 7. The superconductor of claim 2, wherein the at least one first buffer is epitaxially
2 deposited.
- 1 8. The superconductor of claim 1, wherein the at least one first buffer comprises metal
2 oxides.
- 1 9. The superconductor of claim 8, wherein the metal oxides comprise cerium oxide and
2 gadolinium oxide.
- 1 10. The superconductor of claim 8, wherein the first buffer further comprises yttria stabilized
2 zirconia.

- 1 11. The superconductor of claim 1, wherein at least two buffers are sequentially deposited on
2 the first substrate.
- 1 12. The superconductor of claim 11, wherein three buffers are sequentially deposited on the
2 first substrate.
- 1 13. The superconductor of claim 1, wherein the first high temperature superconductor layer
2 comprises metal oxide.
- 1 14. The superconductor of claim 1, wherein the first high temperature superconductor layer
2 comprises rare earth oxides.
- 1 15. The superconductor of claim 14, wherein the rare earth oxides have the formula
2 (RE)Ba₂Cu₃O_{7-δ}, wherein RE is selected from the group consisting of rare earth elements
3 and yttrium, and δ is a number greater than zero and less than one.
- 1 16. The superconductor of claim 1, wherein the first cap layer is deposited on the first high
2 temperature superconducting layer.
- 1 17. The superconductor of claim 1, wherein the first and second substrates are of
2 substantially identical composition.
- 1 18. The superconductor of claim 1, wherein the first and second buffers are of substantially
2 identical composition.
- 1 19. The superconductor of claim 1, wherein the first and second high temperature
2 superconducting layers are of substantially identical composition.
- 1 20. The superconductor of claim 1, wherein the first and second cap layers are of
2 substantially identical composition.
- 1 21. The superconductor of claim 1, wherein the first and second high temperature
2 superconductor coated elements are of substantially identical composition.
- 1 22. The superconductor of claim 1, wherein the first and second cap layers are continuously
2 joined at their uppermost surfaces.
- 1 23. The superconductor of claim 1, wherein the first and second cap layers are a single
2 continuous layer.

- 1 24. The superconductor of claim 1, wherein the superconductor is in the form of a tape.
- 2 25. The superconductor of claim 1, wherein the substrates are substantially untextured, and
3 the buffers and high temperature superconductor layers are biaxially textured.
- 1 26. The superconductor of claim 24, wherein the first and second high temperature
2 superconductor coated elements are registered at their respective edges.
- 1 27. The superconductor of claim 24, wherein the first and second high temperature
2 superconductor coated elements are offset along their lengths.
- 1 28. The superconductor of claim 27, wherein at least one of the first and second cap layers
2 extends along the edge of at least the first and second high temperature superconductor
3 coated element.
- 1 29. The superconductor of claim 1, wherein the superconductor comprises a multifilamentary
2 structure.
- 3 30. The superconductor of claim 29, wherein the first and second high temperature
4 superconducting layers are divided into a plurality of filaments.
- 5 31. The superconductor of claim 1, further comprising a stabilizer, wherein the first and
6 second cap layers are joined to opposing surfaces of the stabilizer.
- 1 32. A multi-layer high temperature superconductor, comprising:
2 a first high temperature superconductor coated element, comprising:
3 a first substrate;
4 at least one first buffer deposited on the first substrate;
5 at least one first high temperature superconductor layer; and
6 a first cap layer; and
7 a second high temperature superconductor coated element, comprising:
8 a second substrate;
9 at least one second buffer deposited on the second substrate;
10 at least one second high temperature superconductor layer; and
11 a second cap layer;
12 wherein the first and second high temperature superconductor coated elements are joined
13 with an intervening metallic layer.

- 14 33. A multi-layer high temperature superconductor, comprising:
 15 a first high temperature superconductor coated element, comprising:
 16 a first substrate;
 17 at least one first buffer deposited on the first substrate; and
 18 at least one first high temperature superconductor layer, and
 19 a second high temperature superconductor coated element, comprising:
 20 a second substrate;
 21 at least one second buffer deposited on the second substrate; and
 22 at least one second high temperature superconductor layer;
 23 wherein the first and second high temperature superconductor coated elements are joined
 24 with an intervening metallic layer.